



OIL PUMP TYPE AL GEAR SIZES 35-55-65-75-95

AL

AL - 11 - Ed 12 - Feb. 2007

This is a general specification leaflet; for specific applications not covered herein, contact Suntec.

The SUNTEC AL oil pump incorporates a blocking solenoid valve with in-line cut-off function.

APPLICATIONS

- Kerosene, light oil.
- One or two-pipe system.

PUMP OPERATING PRINCIPLE

The gear set draws oil from the tank through the built-in filter and transfers it to the nozzle line via the cut-off solenoid valve. A pressure regulating valve is used to dump all oil which is not required at the nozzle.

In two-pipe operation, the by-pass plug must be fitted in the return port, which ensures that the oil dumped by the regulating valve is returned to the tank and the suction line flow is equal to the gear set capacity.

In one-pipe operation, the oil which does not go through the nozzle line is returned directly to the gear inlet and the suction line flow is equal to the nozzle flow. In that case, the by-pass plug must be removed from the return port, and the return port sealed by steel plug and washer.

Bleed

Bleeding in two-pipe operation is automatic : it is assured by a bleed flat on the piston.

In one-pipe operation, the plug of a pressure gauge port must be loosened until the air is evacuated from the system.

Cut-off

The solenoid valve of the AL pump is of the "normally closed" type and is situated in the nozzle line. This design ensures extremely fast response and the switching can be selected according to the burner operating sequence and is independant of motor speed.

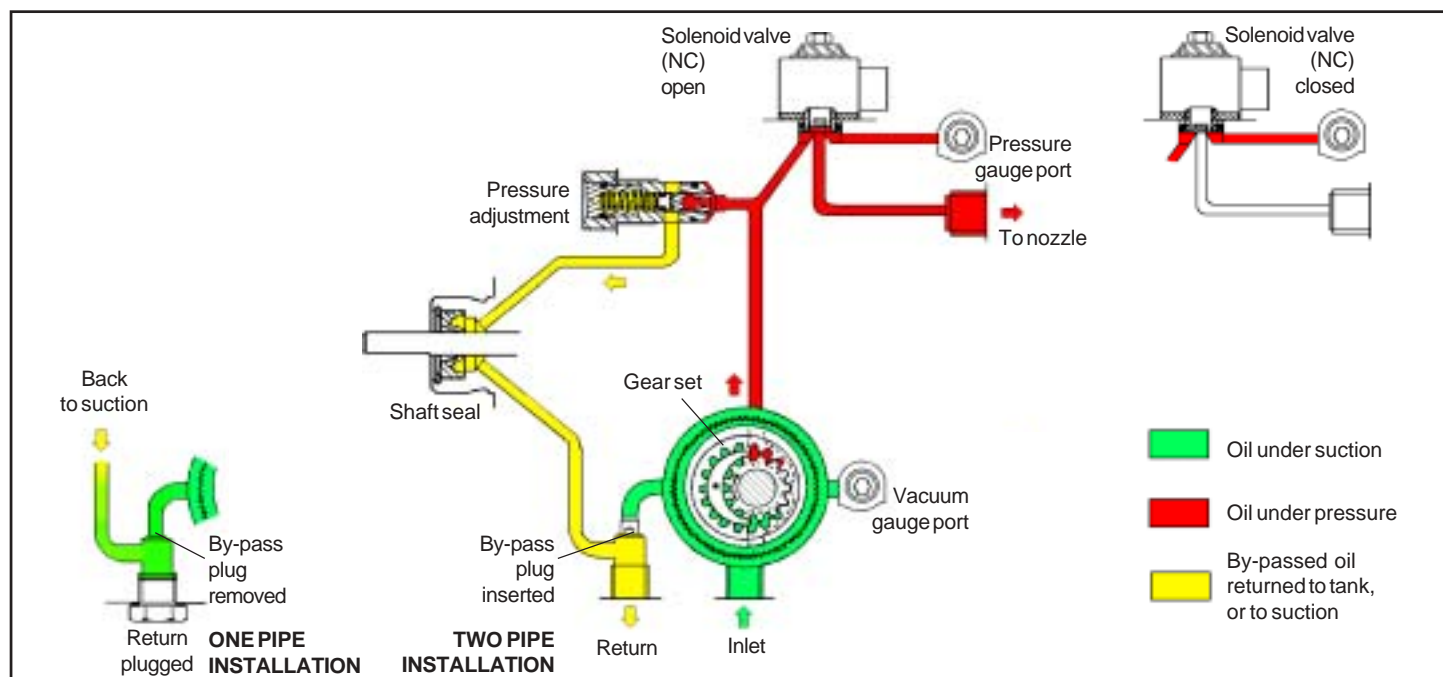
When the solenoid is non-activated, the valve is closed and all oil pressurised by the gear set passes through the regulator to the suction or return line, depending upon pipe arrangement.

As soon as the solenoid is activated, oil passes to the nozzle line at the pressure set by the pressure regulating valve.

PUMP IDENTIFICATION

(Not all model combinations are available
Consult your Suntec representative)

AL	35	C	K	9	5	xx	6	P	05	00
AL : pressure regulation and blocking solenoid valve with in-line cut-off function	Gear set capacity (see pump capacity curve)	Shaft rotation and nozzle location (seen from shaft end)	K : kerosene applications	Pump series	4 : hub Ø 54 mm	5 : hub Ø 32 mm	Model number	Revision number	Installation	
		A : clockwise rotation/ right hand nozzle. B : clockwise rotation/ left hand nozzle. C : anti-clockwise rotation left hand nozzle. D : anti-clockwise rotation right hand nozzle.							P : by-pass plug inserted in return port for two-pipe operation M : without by-pass plug, return plugged, for one-pipe operation	
									Solenoid valve voltage	
									01 : 110-120 V ; 50/60 Hz	
									02 : 24 V ; 50/60 Hz	
									05 : 220-240 V ; 50/60 Hz	
									Connector cable length	
									00 : no cable	
									35 : 35 cm cable - 45 : 45 cm cable	
									60 : 60 cm cable - 10 : 1 m cable	



TECHNICAL DATA

General

Mounting	Hub mounting according to EN 225. (Flange mounting available on AL 75/75K/95/95K models)
Connection threads	cylindrical according to ISO 228/1.
Inlet and return	G 1/4 (with facilities for conical sealing on revision 5 and 6 models)
Nozzle outlet	G 1/8
Pressure gauge port	G 1/8
Vacuum gauge port	G 1/8
Valve function	Pressure regulation.
Strainer	open area : 6 cm ² (AL 35/35K/55/55K/65/65K) 20 cm ² (AL 75/75K/95/95K). opening size : 150 µm.
Shaft	Ø 8 mm according to EN 225.
By-pass plug	inserted in return port for two-pipe system ; to be removed with a 4 mm Allen key for one pipe system.
Weight	1,1- 1,3 kg (depending on the model).

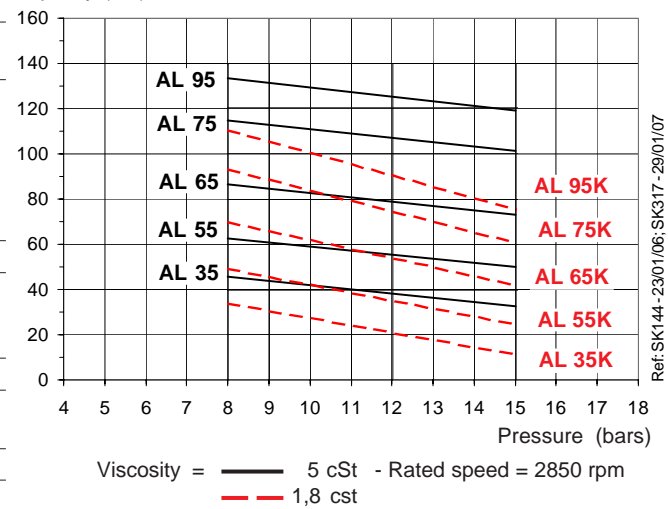
Hydraulic Data

Nozzle pressure range	8 - 15 bars (other ranges available on request, refer to the specified range of the particular fuel unit)
Delivery pressure setting	9 bars (AL 35/35K/55/55K/65/65K) 12 bars (AL 75/75K/95/95K)
Operating viscosity	2 - 12 mm ² /s (cSt) for AL 35/55/65/75/95 1 - 12 mm ² /s (cSt) for AL 35K/55K/65K/75K/95K
Oil temperature	0 - 60°C in the pump.
Inlet pressure	2 bars max.
Return pressure	2 bars max.
Suction height	0,45 bars max. vacuum to prevent air separation from oil
Rated speed	3600 rpm max.
Torque (@ 45 rpm)	0,10 N.m (AL 35/35K/55/55K) - 0,12 N.m (AL 65/65K) 0,14 N.m (AL 75/75K) - 0,20 N.m (AL 95/95K)

Solenoid valve characteristics

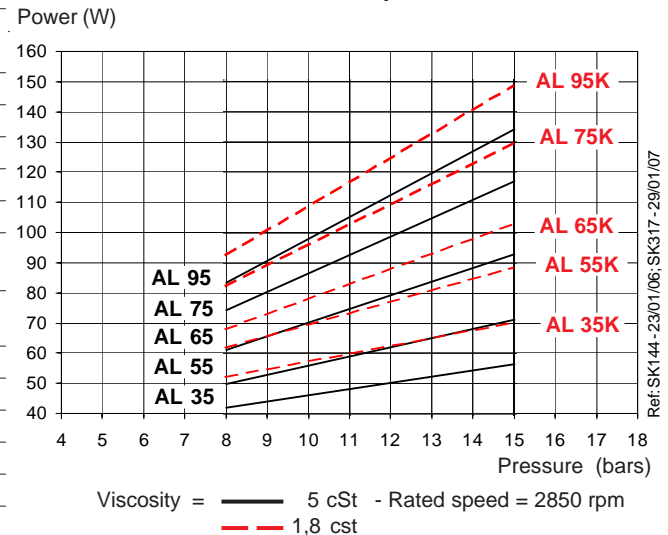
Voltage	220-240 or 110-120 or 24 V; 50/60 Hz
Consumption	9 W
Ambient temperature	0 - 60°C
Maximum pressure	25 bars
Certified	TÜV Nr stamped on pump cover.
Protection class	IP 54 according to EN 60529, when used with SUNTEC connector cable.

Pump capacity



Data shown take into account a wear margin.
Do not oversize the pump when selecting the gear capacity.

Power consumption



PUMP DIMENSIONS

Examples show "C" rotation and nozzle outlet.

